



G* GRASS®

INTEGRA TOP DRAWER SYSTEM

The single-wall drawer system
with metal drawer sides.





INTEGRA TOP SINGLE-WALL DRAWER SYSTEM

Solutions for flexible production.

QUALITY CERTIFICATE
LGAI

The Integra system ensures track-proven quality and maximum benefits.

The single-wall drawer system offers furniture makers quality and functionality for kitchens and bathrooms. Everything is possible: standard drawers, pull-out shelves and inset drawers, full extension drawers with railing, oven base drawers and many other combination options. This means that Integra offers end customers also a high degree of practical functionality.

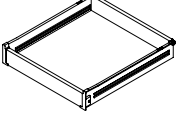

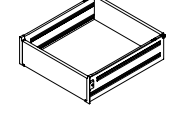
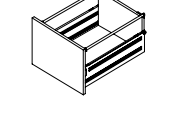
INTEGRA TOP

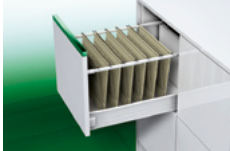
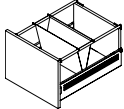
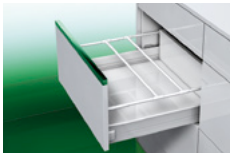
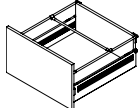

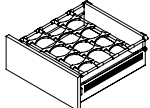
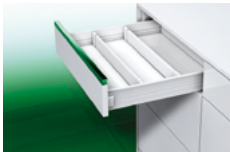
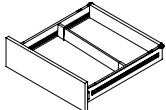
The single-wall drawer system
with metal drawer sides.

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INTEGRA TOP

The single-wall drawer system
with metal drawer sides.

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	Integra Top inset drawer H85 <ul style="list-style-type: none"> • Drawer side height 85 mm • Single extension drawer slide • Installation width 15.5 mm • Bottom panel for screw fixing 		10
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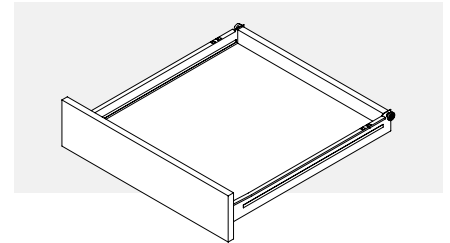
	Product description		Page
	<p>Integra Top suspension register drawer with oval railing</p> <ul style="list-style-type: none"> • Drawer side height 85 mm • Oval railing for screw fixing • Tilt angle adjustment of front panel 		24
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	<p>Integra Top drawer divider</p> <ul style="list-style-type: none"> • For drawers • Installation without tools 		27

INTEGRA TOP


Drawer H53



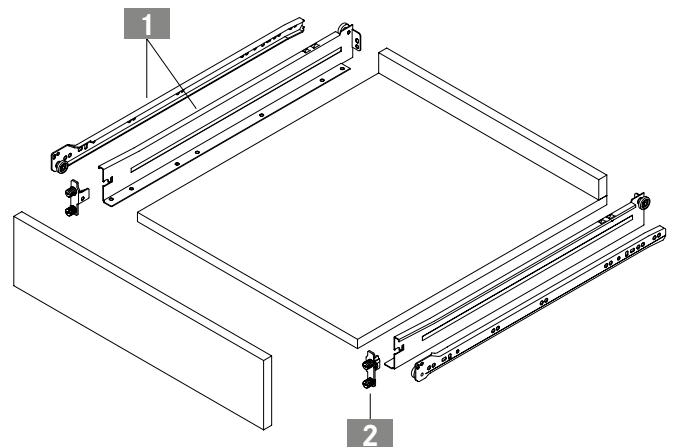
- Load capacity 30 kg
- 2-D front panel adjustment for easy alignment
- Bottom corner clearance: drawer rail is flush with the bottom corner, no chamfering required
- Easy upgrade to full extension drawer slide
- Parallel closing action, reliable closing, minimal gap width
- Double stop: secure stop in open state is possible



ORDER INFORMATION

1 Integra drawer sides H53, left/right		
NL	White	
400	F084074923	
450	F084074926	
500	F084074917	
550	F084074928	

2 Front holder		
Fixing method	Left	Right
For screw fixing	F084115209	F084115210
For press fitting	F084077578	F084077579



Technical information	30		
Accessories	28		

INSTALLATION INFORMATION

All dimensions in millimetres

Installation dimensions	Cutting dimensions		
	NL	AZV 1	AZV 2
	400	101	85
	450	101	85
	500	101	85
	550	101	85
<p>Loss of drawer space (AZV 1): is the amount of space lost in the not locked position. Loss of drawer space (AZV 2): is the amount of space lost in the locked position.</p>			

Fixing positions for cabinet rails	
	<p>Special Euro screw Ø 6.3 x 14 mm Chipboard screw Ø 3.5 x 15 mm Screw head Ø 7 mm</p>

LEGEND

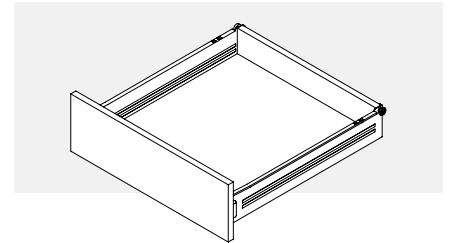
AZV	Drawer space loss	FAS	Front overlay, side	NL	Nominal length
B	Bottom panel	FST	Front overlay	RW	Back panel
BB	Bottom panel width	KV	Front edge of cabinet		
BL	Bottom panel length	LWK	Inside cabinet width		

INTEGRA TOP

Drawer H85



- Load capacity 30 kg
- 2-D front panel adjustment for easy alignment
- Bottom corner clearance: drawer rail is flush with the bottom corner, no chamfering required
- Parallel closing action, reliable closing, minimal gap width
- Double stop: secure stop in open state is possible
- Easy upgrade to full extension drawer slide



ORDER INFORMATION

1 Integra drawer sides H85, left/right		
NL	White	
275	F084074972	
350	F084074952	
400	F084074959	
450	F084074960	
500	F084074961	
550	F084074968	



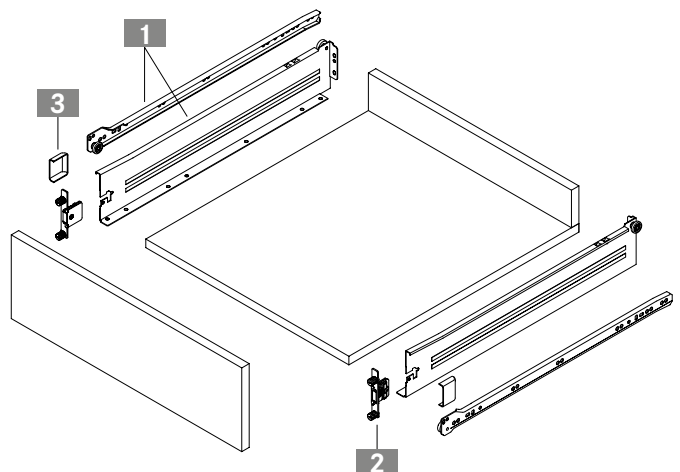
2 Click-on front holder for tool-free mounting		
Fixing method	Left	Right
For screw fixing	F084115240	F084115242
For press fitting	F084075178	F084075179
Expansion dowel	F084075180	F084075181



2 Slide-on front holder for screw fixing		
Fixing method	Left	Right
For screw fixing	F084115230	F084115232
For press fitting	F084115234	F084115235
Expansion dowel	F084115237	F084115239



3 Cover caps		
	White	
	F084075011	



Drawer dividers	27
Technical information	30

Accessories	28
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INSTALLATION INFORMATION

All dimensions in millimetres

Installation dimensions	Cutting dimensions																					
	<table border="1"> <thead> <tr> <th>NL</th> <th>AZV 1</th> <th>AZV 2</th> </tr> </thead> <tbody> <tr> <td>275</td> <td>88</td> <td>72</td> </tr> <tr> <td>350</td> <td>88</td> <td>72</td> </tr> <tr> <td>400</td> <td>101</td> <td>85</td> </tr> <tr> <td>450</td> <td>101</td> <td>85</td> </tr> <tr> <td>500</td> <td>101</td> <td>85</td> </tr> <tr> <td>550</td> <td>101</td> <td>85</td> </tr> </tbody> </table>	NL	AZV 1	AZV 2	275	88	72	350	88	72	400	101	85	450	101	85	500	101	85	550	101	85
NL	AZV 1	AZV 2																				
275	88	72																				
350	88	72																				
400	101	85																				
450	101	85																				
500	101	85																				
550	101	85																				
	<p>Loss of drawer space (AZV 1): is the amount of space lost in the not locked position. Loss of drawer space (AZV 2): is the amount of space lost in the locked position.</p>																					

Fixing positions for cabinet rails

Special Euro screw Ø 6.3 x 14 mm
 Chipboard screw Ø 3.5 x 15 mm
 Screw head Ø 7 mm

LEGEND

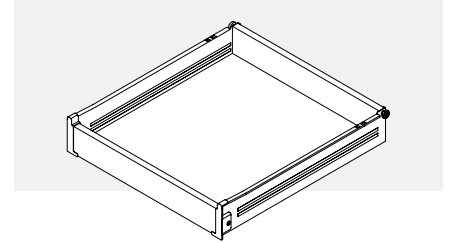
AZV	Drawer space loss	FAS	Front overlay, side	NL	Nominal length
B	Bottom panel	FST	Front overlay	RW	Back panel
BB	Bottom panel width	KV	Front edge of cabinet		
BL	Bottom panel length	LWK	Inside cabinet width		

INTEGRA TOP


Inset drawer H85




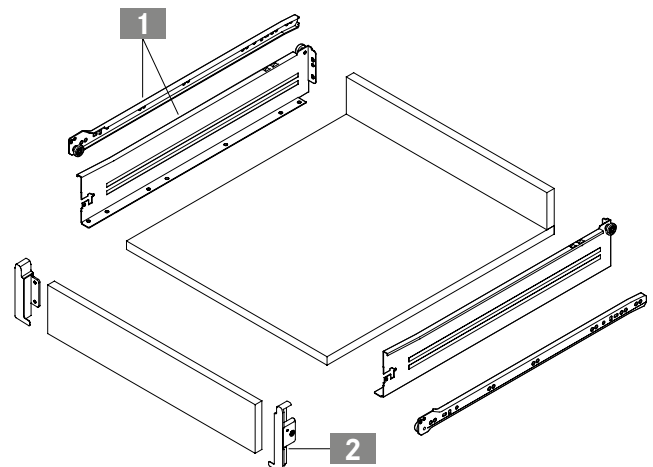
- Load capacity 30 kg
- The front panel of the inset drawer is positioned between the drawer sides
- The cabinet rails are fixed in the same position as standard drawer slides
- The inset drawer front and back panels are of the same height
- Uniform hence efficient cutting



ORDER INFORMATION

1 Integra drawer sides H85, left/right		
NL	White	
275	F084074972	
350	F084074952	
400	F084074959	
450	F084074960	
500	F084074961	
550	F084074968	

2 Inset drawer clip set, left/right		
	White	
	F084074983	



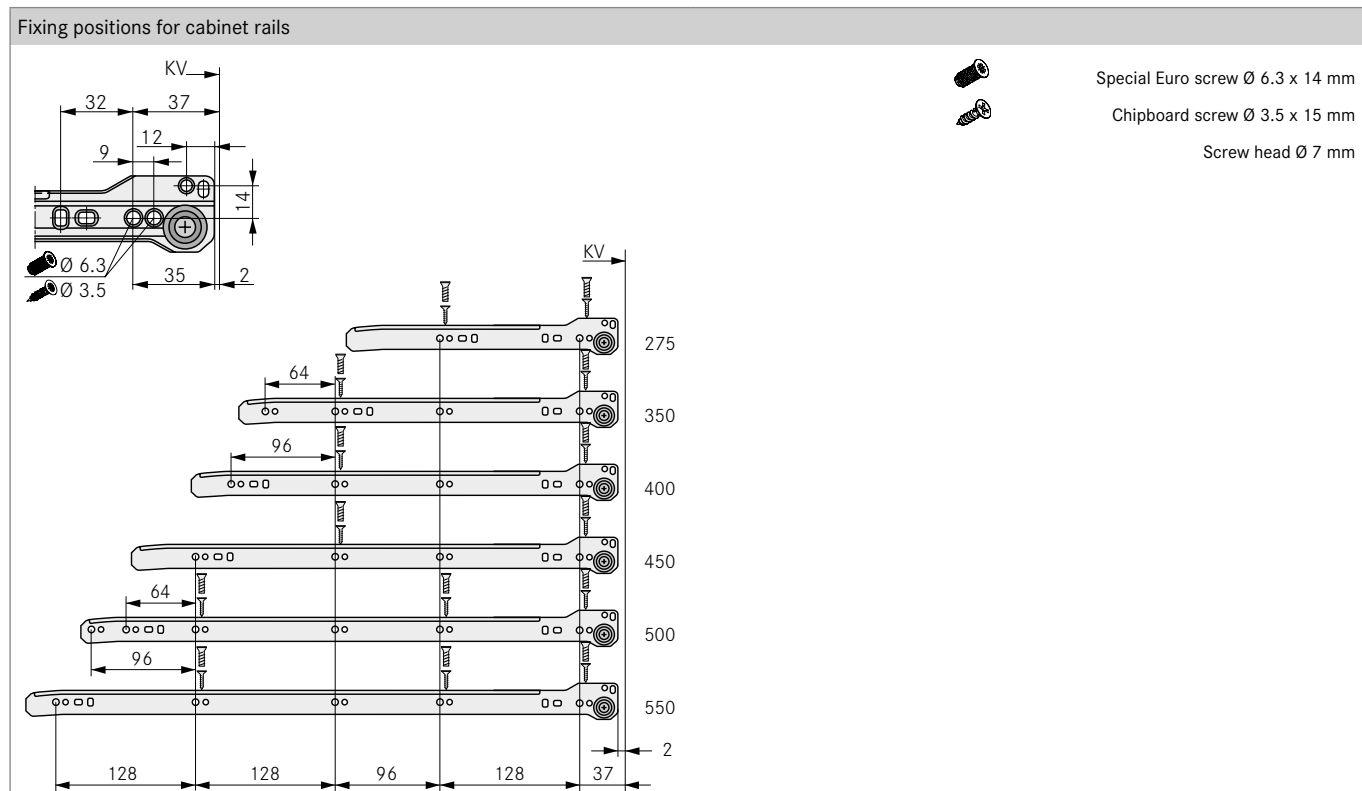
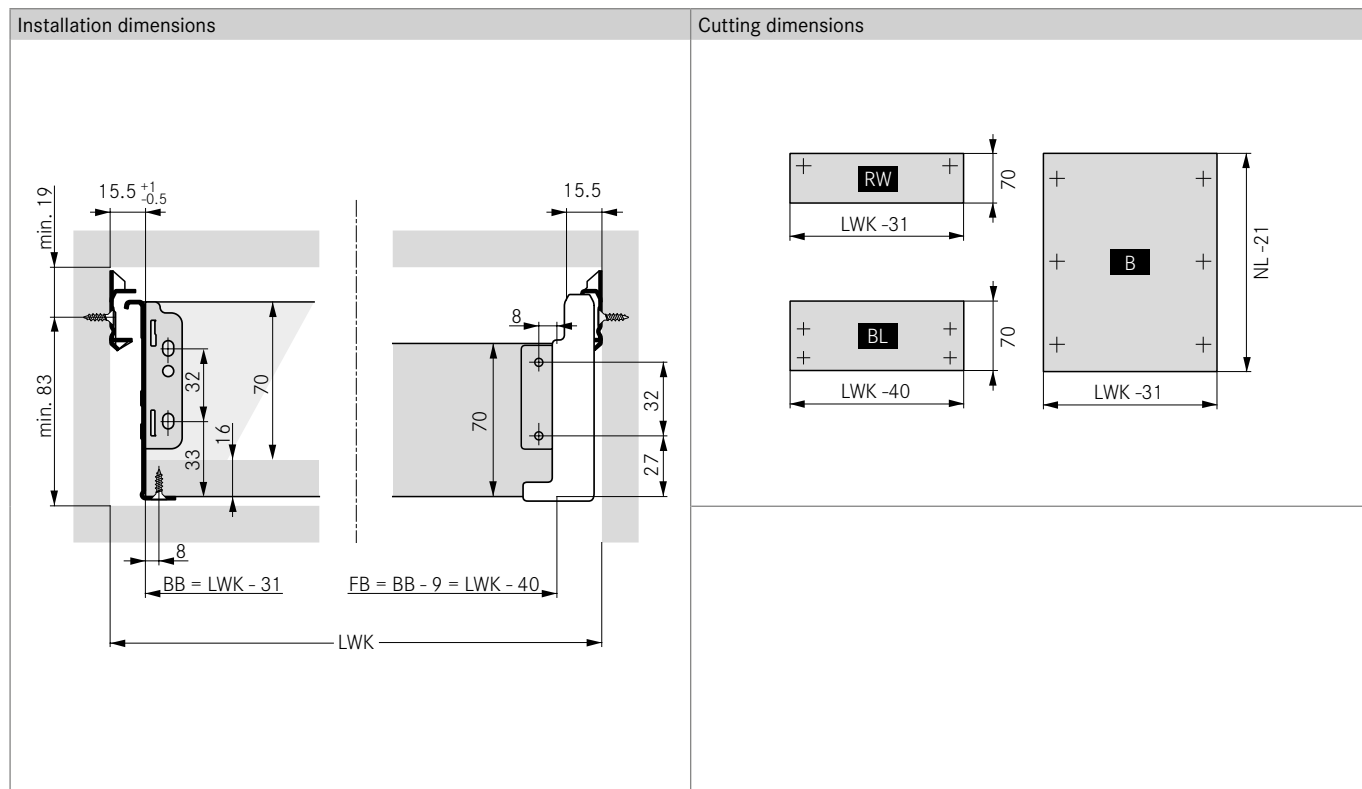
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INSTALLATION INFORMATION

All dimensions in millimetres



LEGEND

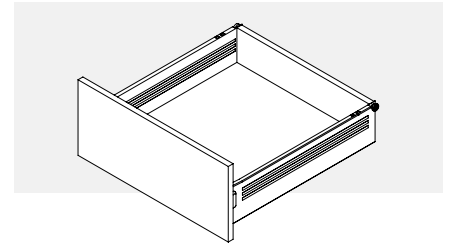
B	Bottom panel	LWK	Inside cabinet width
BB	Bottom panel width	NL	Nominal length
BL	Bottom panel length	RW	Back panel
KV	Front edge of cabinet		

INTEGRA TOP

Drawer H 117

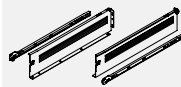


- Load capacity 30 kg
- 2-D front panel adjustment for easy alignment
- Bottom corner clearance: drawer rail is flush with the bottom corner, no chamfering required
- Easy upgrade to full extension drawer slide
- Parallel closing action, reliable closing, minimal gap width
- Double stop: secure stop in open state is possible



ORDER INFORMATION

1 Integra drawer sides H 117, left/right		
NL	White	
350	F084075131	
400	F084075133	
450	F084075135	
500	F084075136	
550	F084075137	



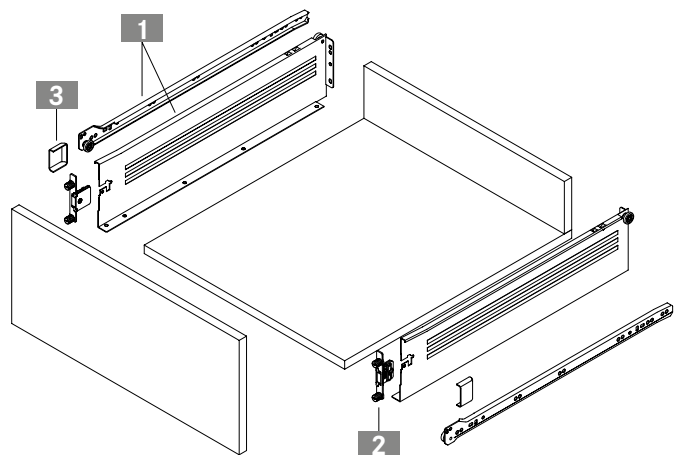
2 Click-on front holder for tool-free mounting		
Fixing method	Left	Right
For screw fixing	F084115240	F084115242
For press fitting	F084075178	F084075179
Expansion dowel	F084075180	F084075181



2 Slide-on front holder for screw fixing		
Fixing method	Left	Right
For screw fixing	F084115230	F084115232
For press fitting	F084115234	F084115235
Expansion dowel	F084115237	F084115239



3 Cover caps		
	White	
	F084075011	



Drawer dividers	27
Technical information	30

Accessories	28
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INSTALLATION INFORMATION

All dimensions in millimetres

Installation dimensions	Cutting dimensions																		
<p>Technical drawing showing installation dimensions for the drawer system. It includes side and front views with dimensions for rail placement, panel width (BB = LWK - 31), and total length (BL = Integra NL - 5).</p>	<p>Technical drawing showing cutting dimensions for the back panel (RW) and bottom panel (B). Dimensions include LWK - 31, 99, VAR, and NL - 5.</p>																		
	<table border="1"> <thead> <tr> <th>NL</th> <th>AZV 1</th> <th>AZV 2</th> </tr> </thead> <tbody> <tr> <td>350</td> <td>105</td> <td>89</td> </tr> <tr> <td>400</td> <td>118</td> <td>102</td> </tr> <tr> <td>450</td> <td>118</td> <td>102</td> </tr> <tr> <td>500</td> <td>118</td> <td>102</td> </tr> <tr> <td>550</td> <td>118</td> <td>102</td> </tr> </tbody> </table> <p>Loss of drawer space (AZV) 1: is the amount of space lost in the not locked position. Loss of drawer space (AZV) 2: is the amount of space lost in the locked position.</p>	NL	AZV 1	AZV 2	350	105	89	400	118	102	450	118	102	500	118	102	550	118	102
NL	AZV 1	AZV 2																	
350	105	89																	
400	118	102																	
450	118	102																	
500	118	102																	
550	118	102																	

Fixing positions for cabinet rails

Technical drawing showing fixing positions for cabinet rails. It includes a side view with dimensions for screw placement (KV, 32, 37, 9, 12, 14, 35, 2) and a front view showing rail spacing (128, 128, 96, 128, 37) for different nominal lengths (350, 400, 450, 500, 550).

- Special Euro screw \varnothing 6.3 x 14 mm
- Chipboard screw \varnothing 3.5 x 15 mm
- Screw head \varnothing 7 mm

LEGEND

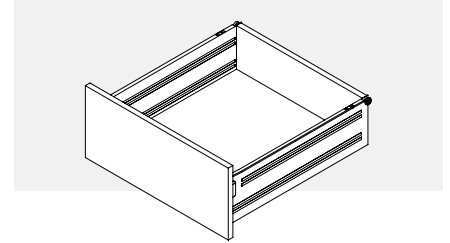
AZV	Drawer space loss	FAS	Front overlay, side	NL	Nominal length
B	Bottom panel	FST	Front overlay	RW	Back panel
BB	Bottom panel width	KV	Front edge of cabinet		
BL	Bottom panel length	LWK	Inside cabinet width		

INTEGRA TOP

Drawer H 149



- Load capacity 30 kg
- 2-D front panel adjustment for easy alignment
- Bottom corner clearance: drawer rail is flush with the bottom corner, no chamfering required
- Easy upgrade to full extension drawer slide
- Parallel closing action, reliable closing, minimal gap width
- Double stop: secure stop in open state is possible



ORDER INFORMATION

1 Integra drawer sides H 149, left/right		
NL	White	
350	F084075163	
400	F084075165	
450	F084075168	
500	F084075170	
550	F084075173	



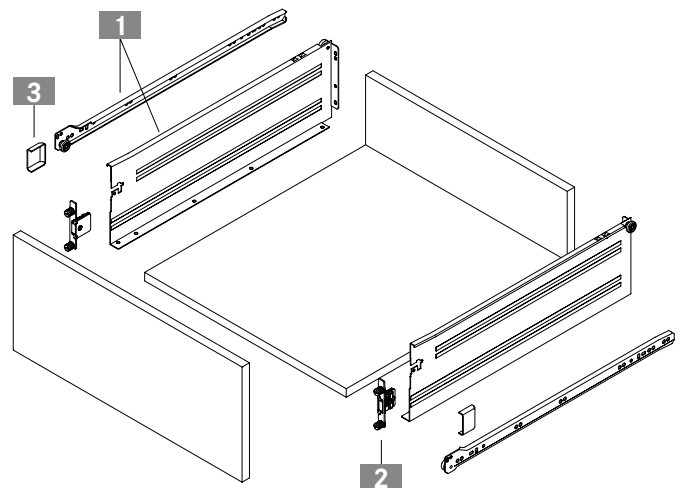
2 Click-on front holder for tool-free mounting		
Fixing method	Left	Right
For screw fixing	F084115240	F084115242
For press fitting	F084075178	F084075179
Expansion dowel	F084075180	F084075181



2 Slide-on front holder for screw fixing		
Fixing method	Left	Right
For screw fixing	F084115230	F084115232
For press fitting	F084115234	F084115235
Expansion dowel	F084115237	F084115239



3 Cover caps		
	White	
	F084075011	



Technical information	30
Accessories	28

INSTALLATION INFORMATION

All dimensions in millimetres

Installation dimensions	Cutting dimensions																		
	<table border="1"> <thead> <tr> <th>NL</th> <th>AZV 1</th> <th>AZV 2</th> </tr> </thead> <tbody> <tr> <td>350</td> <td>105</td> <td>89</td> </tr> <tr> <td>400</td> <td>118</td> <td>102</td> </tr> <tr> <td>450</td> <td>118</td> <td>102</td> </tr> <tr> <td>500</td> <td>118</td> <td>102</td> </tr> <tr> <td>550</td> <td>118</td> <td>102</td> </tr> </tbody> </table>	NL	AZV 1	AZV 2	350	105	89	400	118	102	450	118	102	500	118	102	550	118	102
NL	AZV 1	AZV 2																	
350	105	89																	
400	118	102																	
450	118	102																	
500	118	102																	
550	118	102																	
	<p>Loss of drawer space (AZV 1): is the amount of space lost in the not locked position. Loss of drawer space (AZV 2): is the amount of space lost in the locked position.</p>																		

Fixing positions for cabinet rails

Special Euro screw \varnothing 6.3 x 14 mm
 Chipboard screw \varnothing 3.5 x 15 mm
 Screw head \varnothing 7 mm

LEGEND

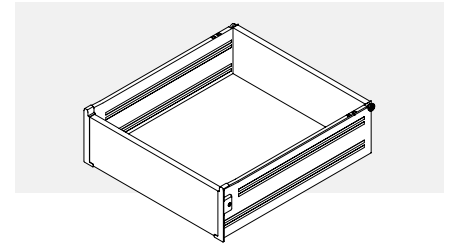
AZV	Drawer space loss	FAS	Front overlay, side	NL	Nominal length
B	Bottom panel	FST	Front overlay	RW	Back panel
BB	Bottom panel width	KV	Front edge of cabinet		
BL	Bottom panel length	LWK	Inside cabinet width		

INTEGRA TOP

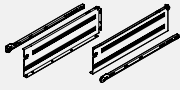
Inset drawer H 149




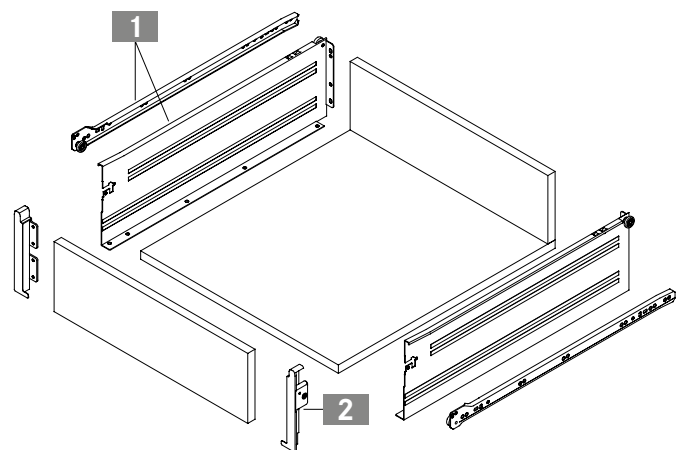
- Load capacity 30 kg
- The front panel of the inset drawer is positioned between the drawer sides
- The cabinet rails are fixed in the same position as standard drawer slides
- The inset drawer front and back panels are of the same height
- Uniform hence efficient cutting



ORDER INFORMATION

1 Integra drawer sides H 149, left/right		
NL	White	
350	F084075 163	
400	F084075 165	
450	F084075 168	
500	F084075 170	
550	F084075 173	

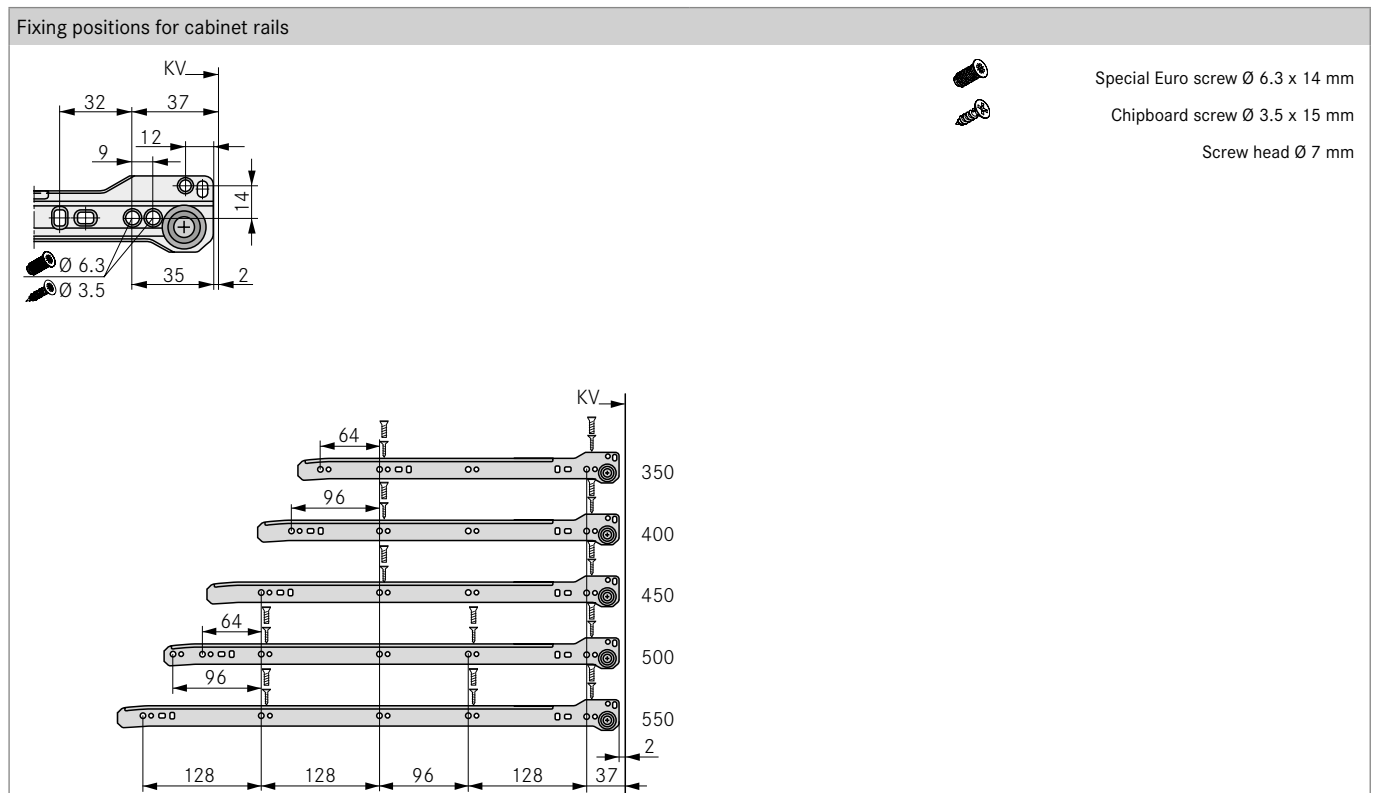
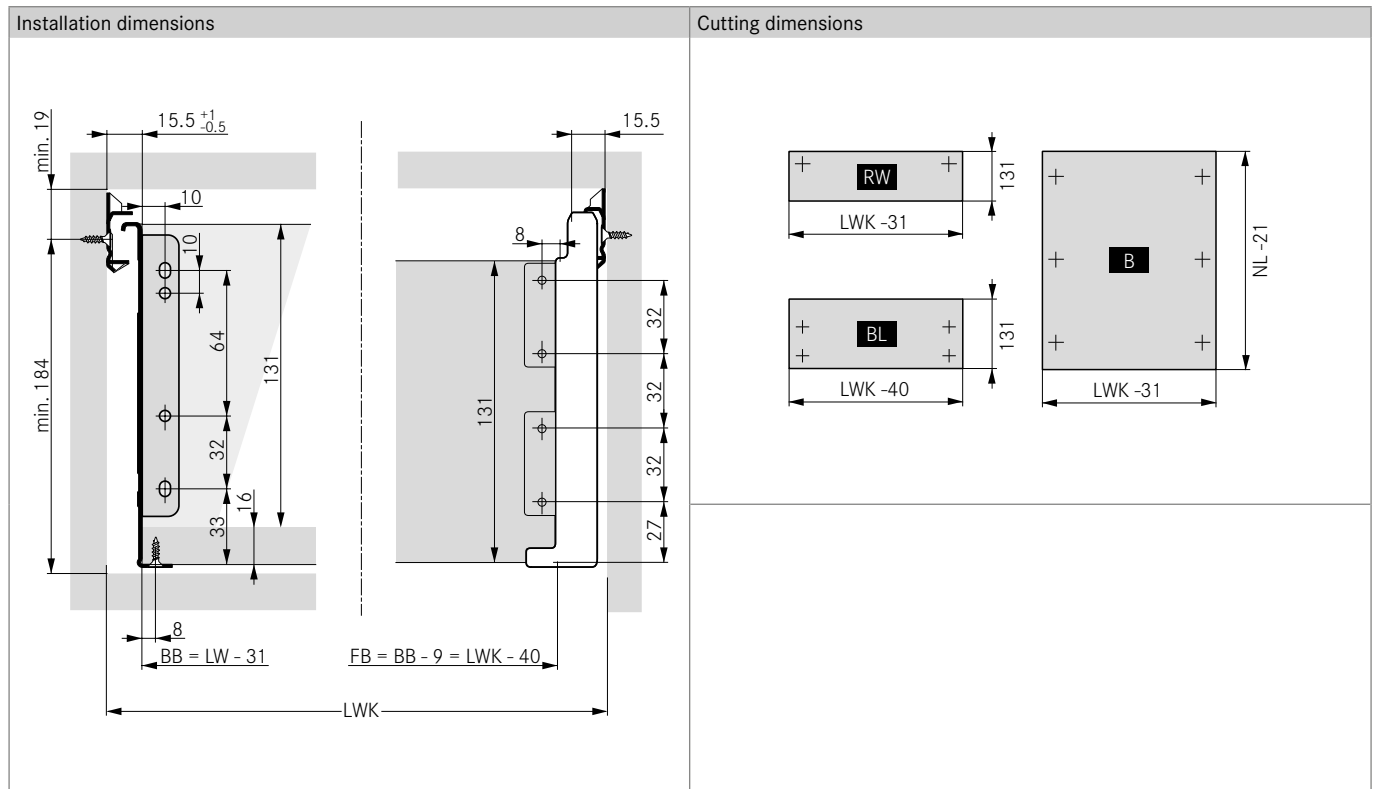
2 Inset drawer clip set, left/right		
	White	
	F084075 185	



Technical information	30		
Accessories	28		

INSTALLATION INFORMATION

All dimensions in millimetres

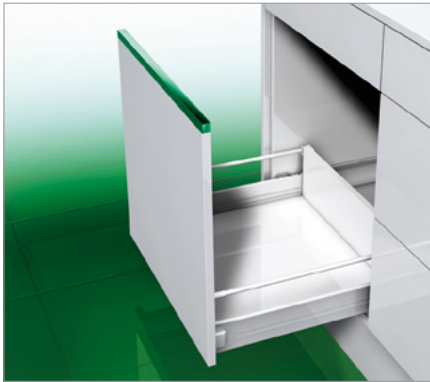


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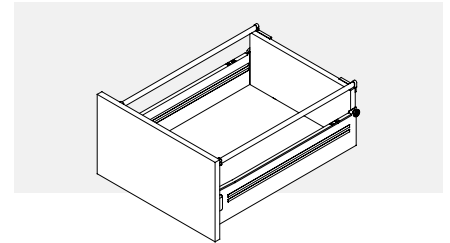
B	Bottom panel	LWK	Inside cabinet width
BB	Bottom panel width	NL	Nominal length
BL	Bottom panel length	RW	Back panel
KV	Front edge of cabinet		

INTEGRA TOP

Pot drawer H85 with round railing for screw fixing

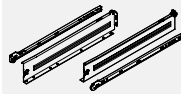


- Load capacity 30 kg
- Adjustable front-to-back railing:
easy tilt angle adjustment of front panel
- Storage space is subdivided by adjustable round railing divider



ORDER INFORMATION

1 Integra drawer sides H85, left/right		
NL	White	
450	F084074960	
500	F084074961	
550	F084074968	



2 Click-on front holder for tool-free mounting		
Fixing method	Left	Right
For screw fixing	F084115240	F084115242
For press fitting	F084075178	F084075179
Expansion dowel	F084075180	F084075181



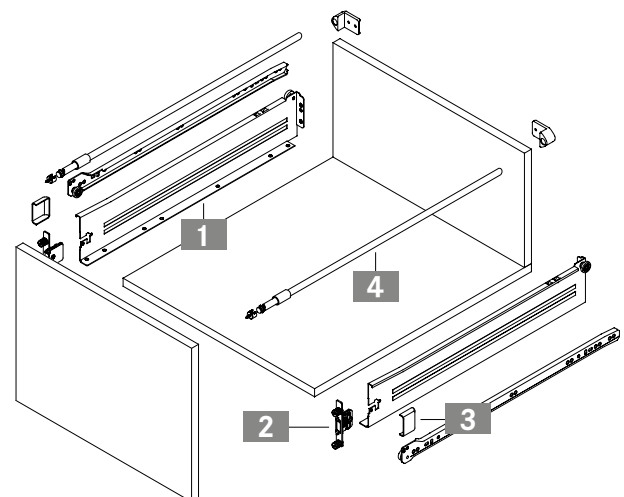
2 Slide-on front holder for screw fixing		
Fixing method	Left	Right
For screw fixing	F084115230	F084115232
For press fitting	F084115234	F084115235
Expansion dowel	F084115237	F084115239



3 Cover caps		
	White	
	F084075011	



4 Screw fixing railing set		
NL	White	
450	F084077419	
500	F084077420	
550	F084077421	

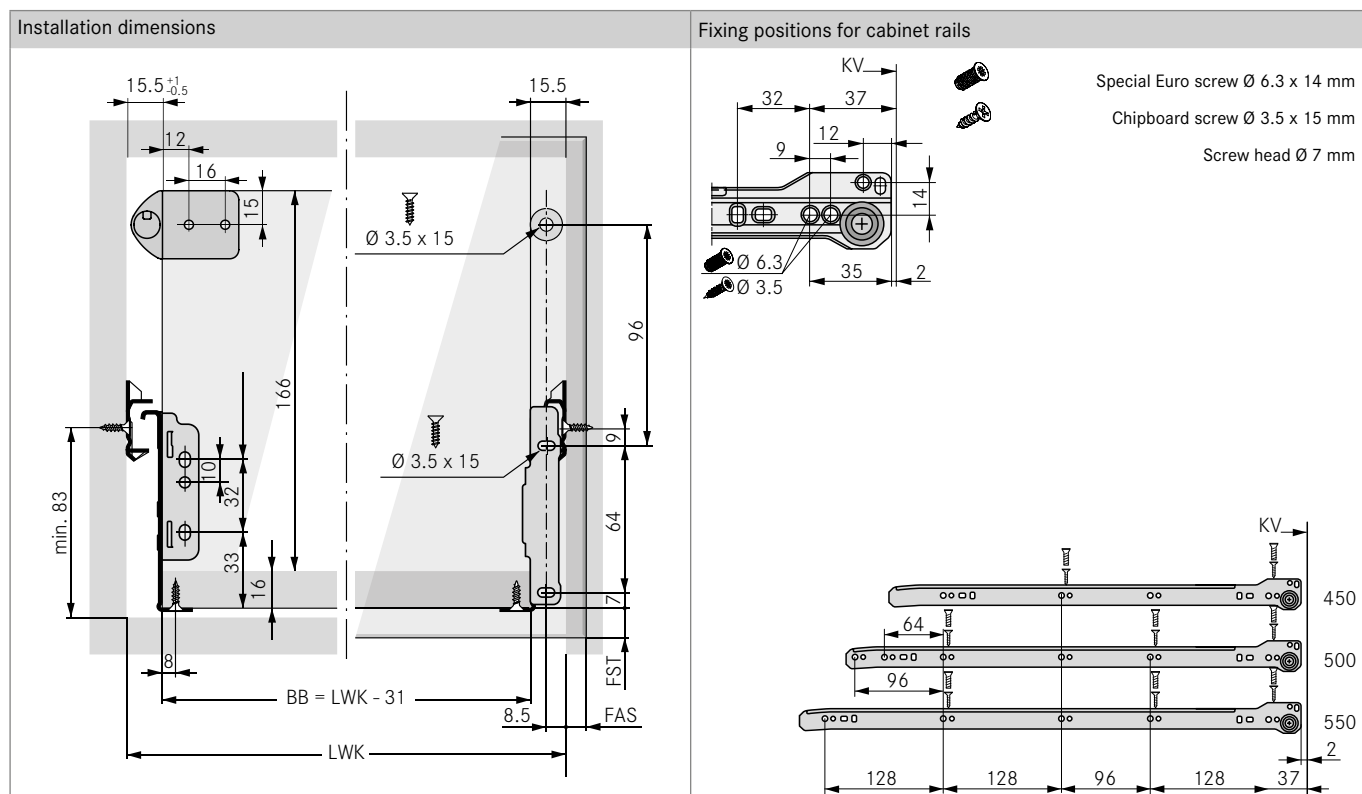
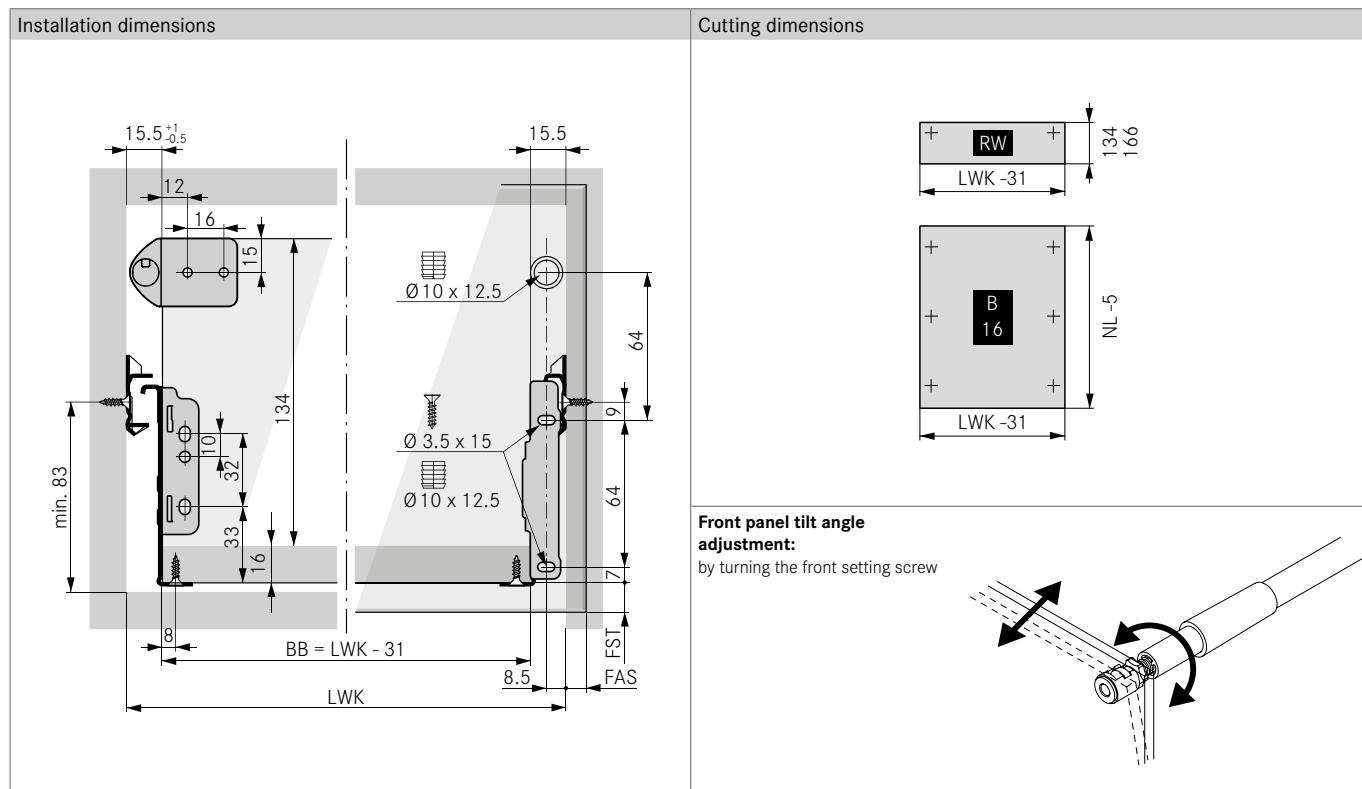


Round railing divider	26
Bottle holder	26

Technical information	30
Accessories	28

INSTALLATION INFORMATION

All dimensions in millimetres

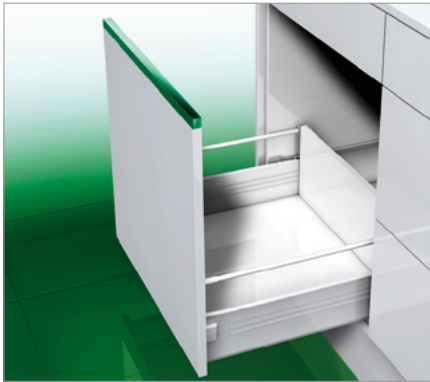


LEGEND

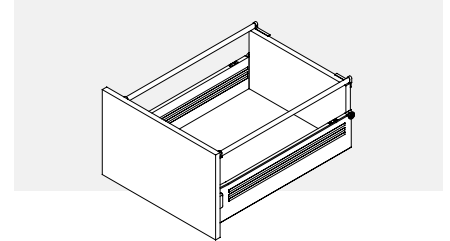
B	Bottom panel	KV	Front edge of cabinet
BB	Bottom panel width	LWK	Inside cabinet width
FAS	Front overlay, side	NL	Nominal length
FST	Front overlay	RW	Back panel

INTEGRA TOP

Pot drawer H117 with round railing for screw fixing

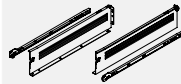


- Load capacity 30 kg
- Adjustable front-to-back railing: easy tilt angle adjustment of front panel
- Flexible subdivision of storage space with adjustable round railing divider



ORDER INFORMATION

1 Integra drawer sides H117, left/right		
NL	White	
450	F084075135	
500	F084075136	
550	F084075137	



2 Click-on front holder for tool-free mounting		
Fixing method	Left	Right
For screw fixing	F084115240	F084115242
For press fitting	F084075178	F084075179
Expansion dowel	F084075180	F084075181



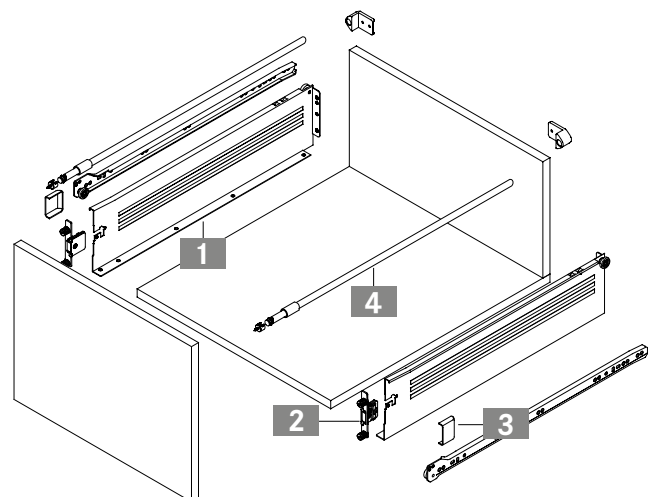
2 Slide-on front holder for screw fixing		
Fixing method	Left	Right
For screw fixing	F084115230	F084115232
For press fitting	F084115234	F084115235
Expansion dowel	F084115237	F084115239



3 Cover caps		
	White	
	F084075011	



4 Screw fixing railing set		
NL	White	
450	F084077419	
500	F084077420	
550	F084077421	

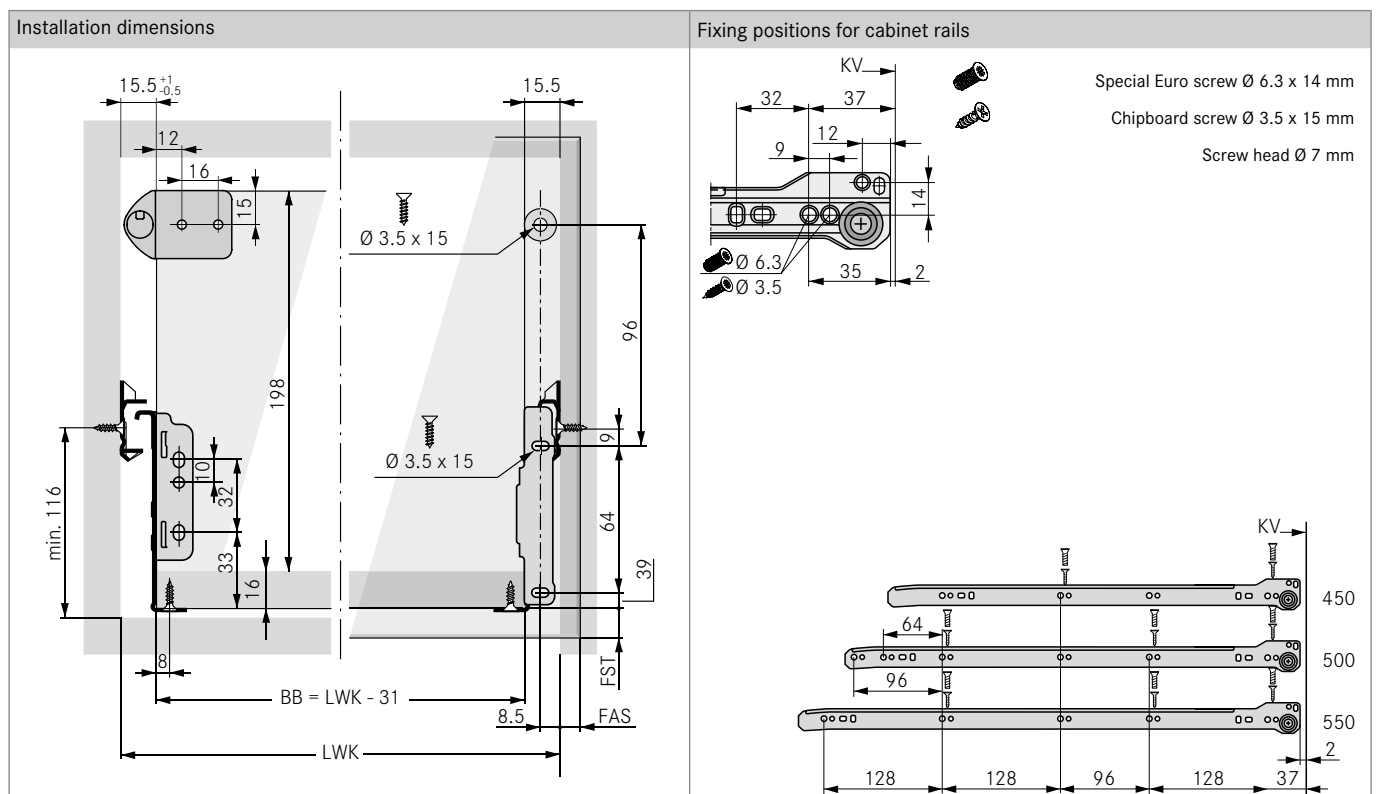
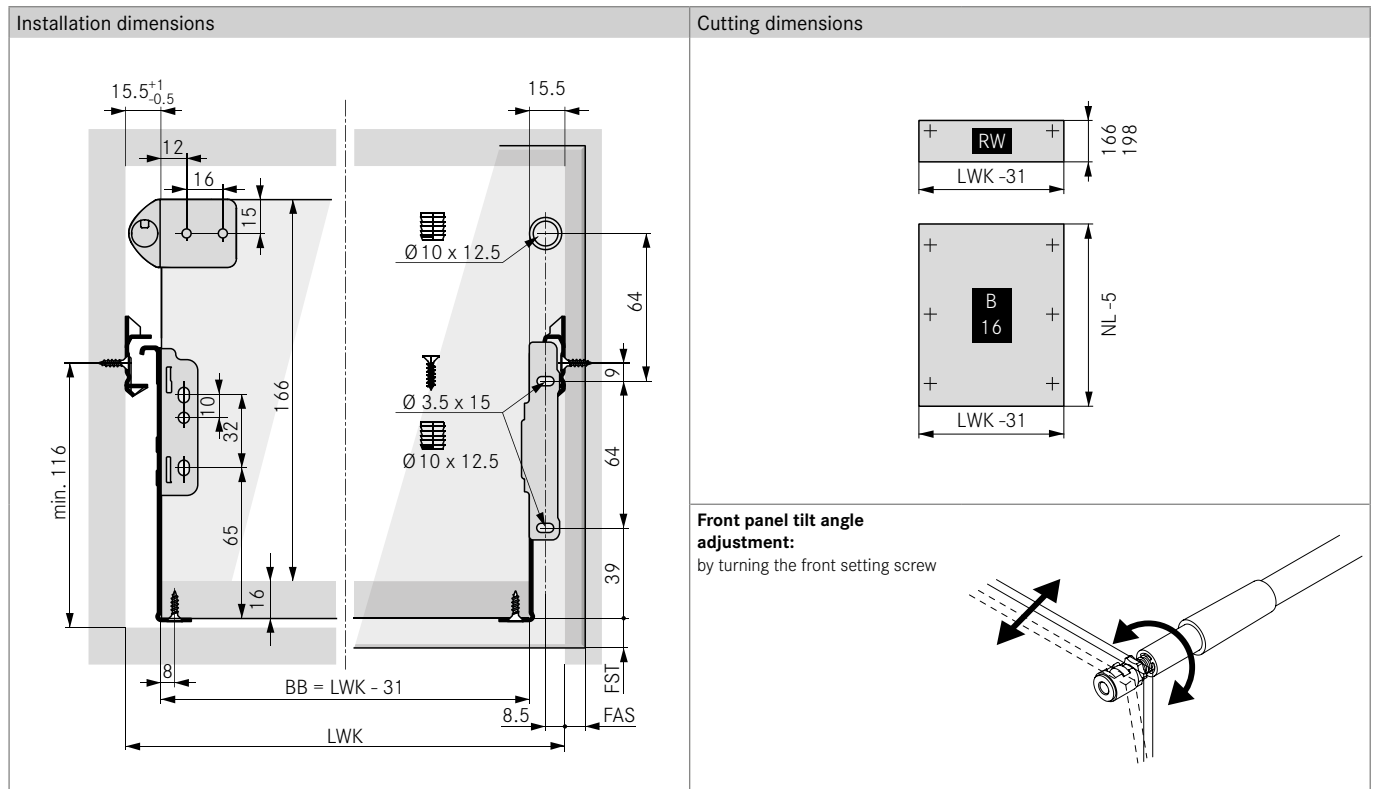


Round railing divider	26
Bottle holder	26

Technical information	30
Accessories	28

INSTALLATION INFORMATION

All dimensions in millimetres

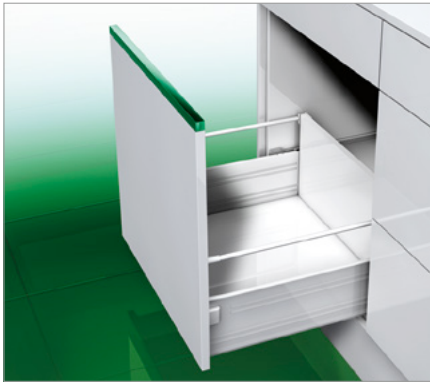


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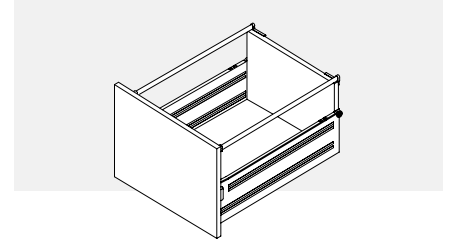
B	Bottom panel	KV	Front edge of cabinet
BB	Bottom panel width	LWK	Inside cabinet width
FAS	Front overlay, side	NL	Nominal length
FST	Front overlay	RW	Back panel

INTEGRA TOP

Pot drawer H149 with round railing for screw fixing



- Load capacity 30 kg
- Adjustable front-to-back railing: easy tilt angle adjustment of front panel
- Flexible subdivision of storage space with adjustable round railing divider



ORDER INFORMATION

1 Integra drawer sides H149, left/right		
NL	White	
450	F084075168	
500	F084075170	
550	F084075173	



2 Click-on front holder for tool-free mounting		
Fixing method	Left	Right
For screw fixing	F084115240	F084115242
For press fitting	F084075178	F084075179
Expansion dowel	F084075180	F084075181



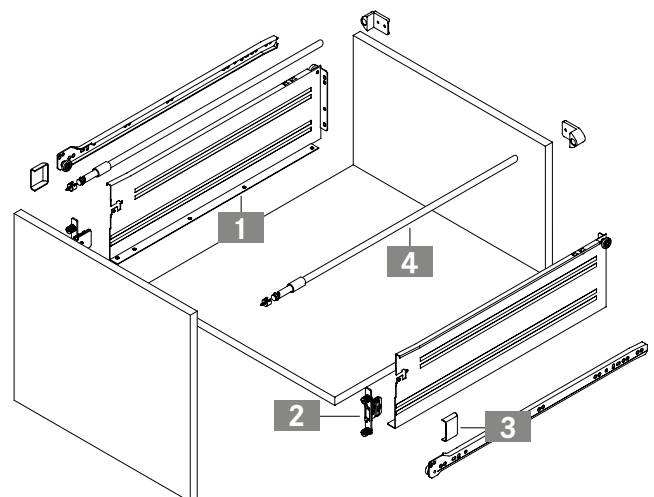
2 Slide-on front holder for screw fixing		
Fixing method	Left	Right
For screw fixing	F084115230	F084115232
For press fitting	F084115234	F084115235
Expansion dowel	F084115237	F084115239



3 Cover caps		
	White	
	F084075011	



4 Screw fixing railing set		
NL	White	
450	F084077419	
500	F084077420	
550	F084077421	

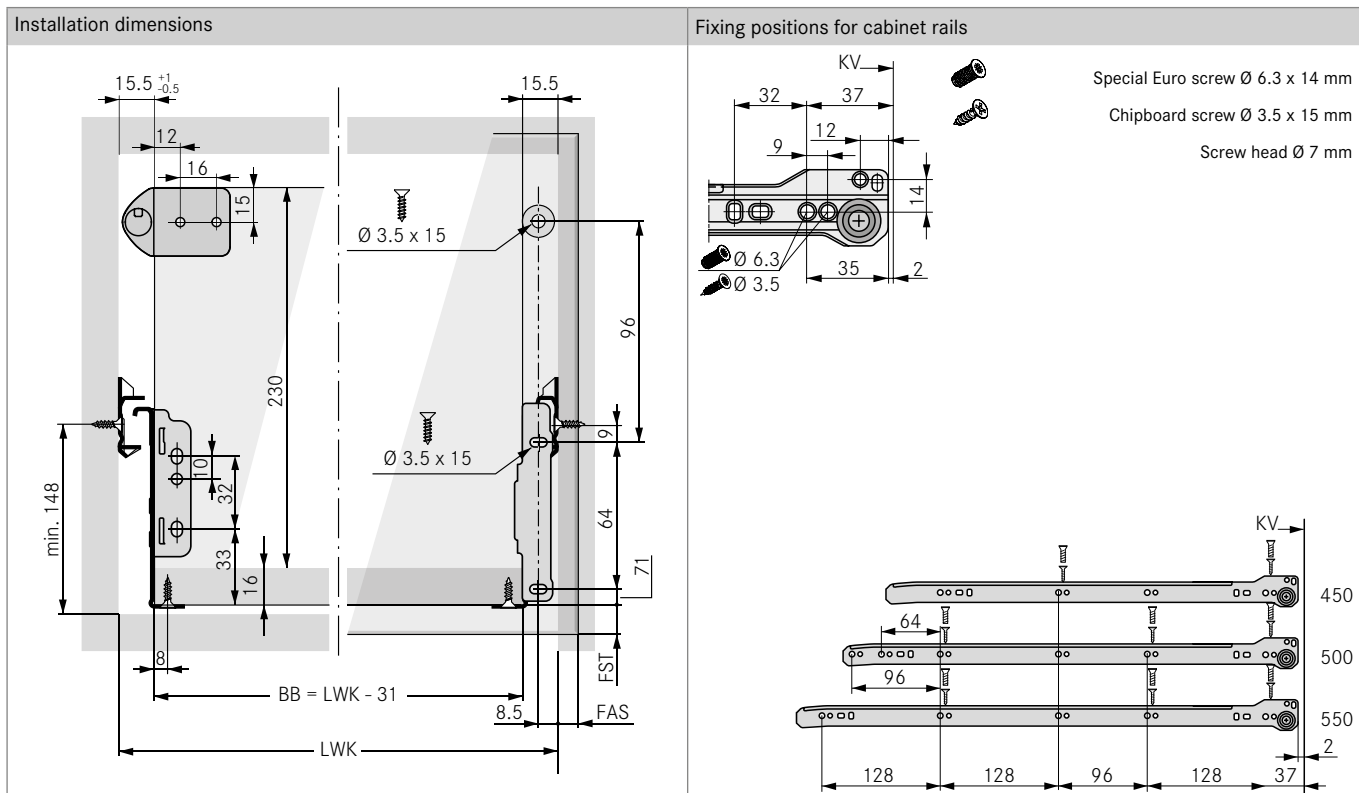
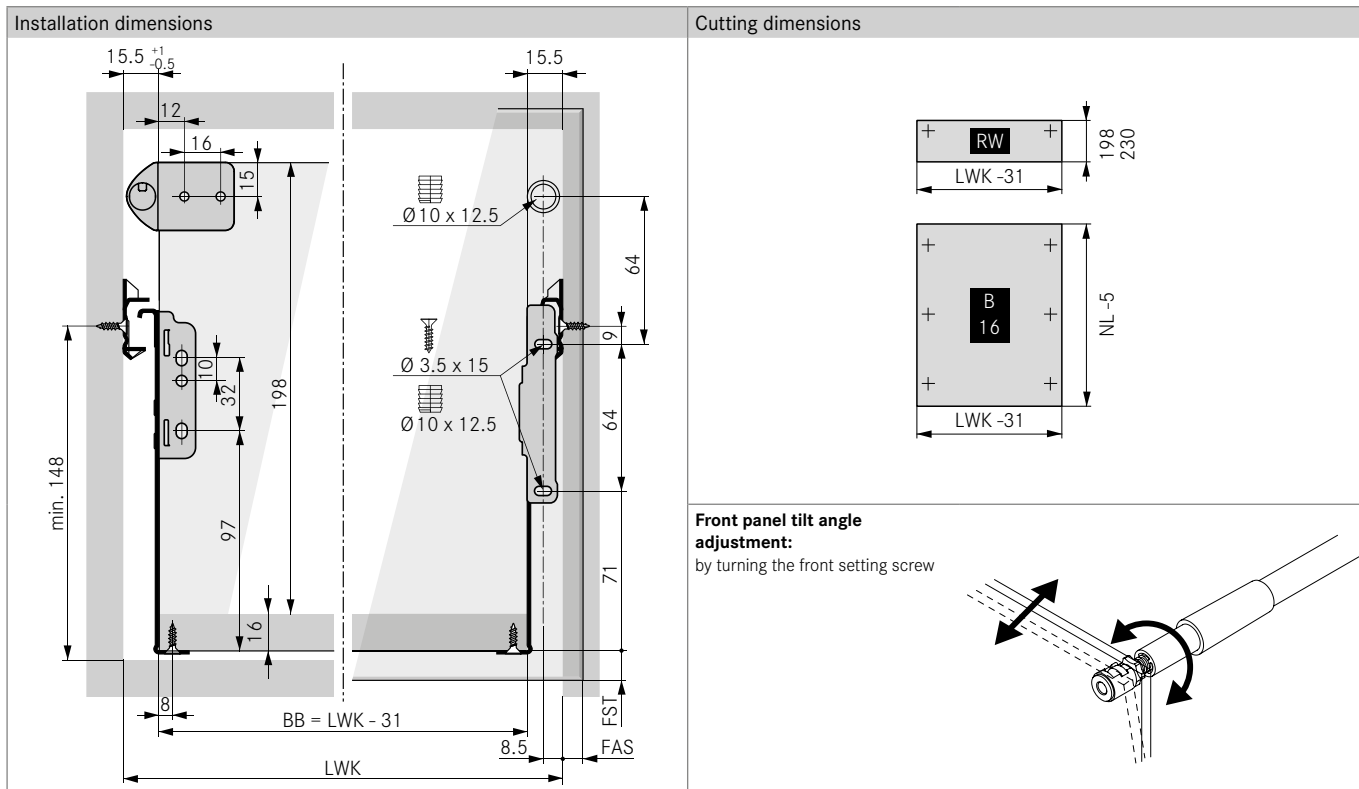


Round railing divider	26
Bottle holder	26

Technical information	30
Accessories	28

INSTALLATION INFORMATION

All dimensions in millimetres

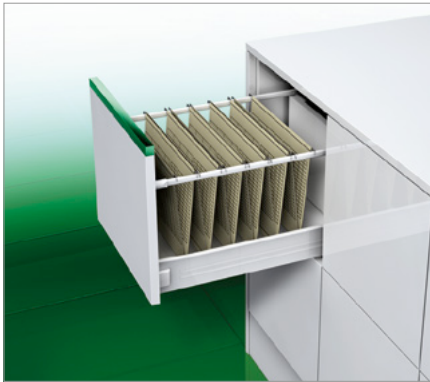


LEGEND

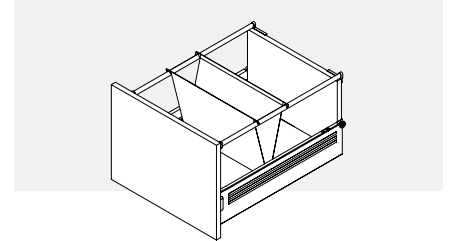
B	Bottom panel	KV	Front edge of cabinet
BB	Bottom panel width	LWK	Inside cabinet width
FAS	Front overlay, side	NL	Nominal length
FST	Front overlay	RW	Back panel

INTEGRA TOP

Suspension register drawer with oval railing

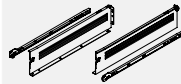


- Load capacity 30 kg
- Adjustable front-to-back railing: easy tilt angle adjustment of front panel
- Flexible subdivision of storage space with adjustable round railing divider
- To be used with 85, 117 and 149 high drawer sides



ORDER INFORMATION

1 Integra drawer sides H85, H117, H149, left/right			
H	NL	White	
85	500	F084074961	
	550	F084074968	
117	500	F084075136	
	550	F084075137	
149	500	F084075170	
	550	F084075173	



2 Click-on front holder for tool-free mounting		
Fixing method	Left	Right
For screw fixing	F084115240	F084115242
For press fitting	F084075178	F084075179
Expansion dowel	F084075180	F084075181



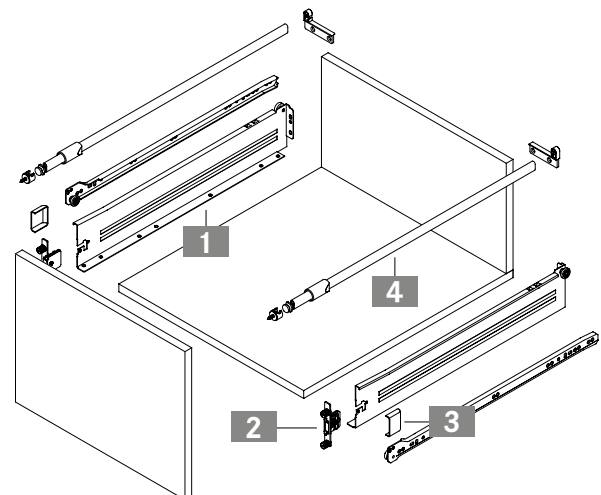
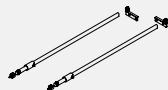
2 Slide-on front holder for screw fixing		
Fixing method	Left	Right
For screw fixing	F084115230	F084115232
For press fitting	F084115234	F084115235
Expansion dowel	F084115237	F084115239



3 Cover caps		
	White	
	F084075011	



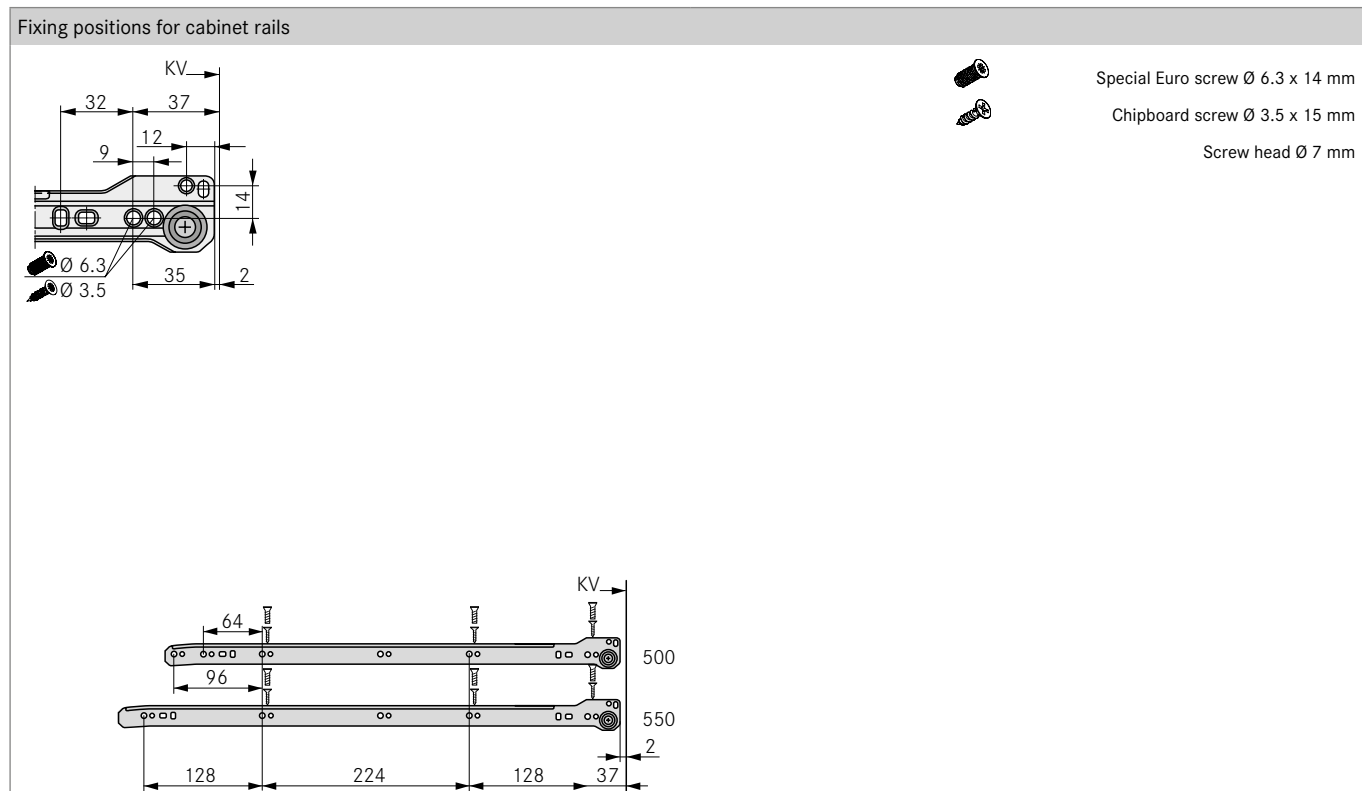
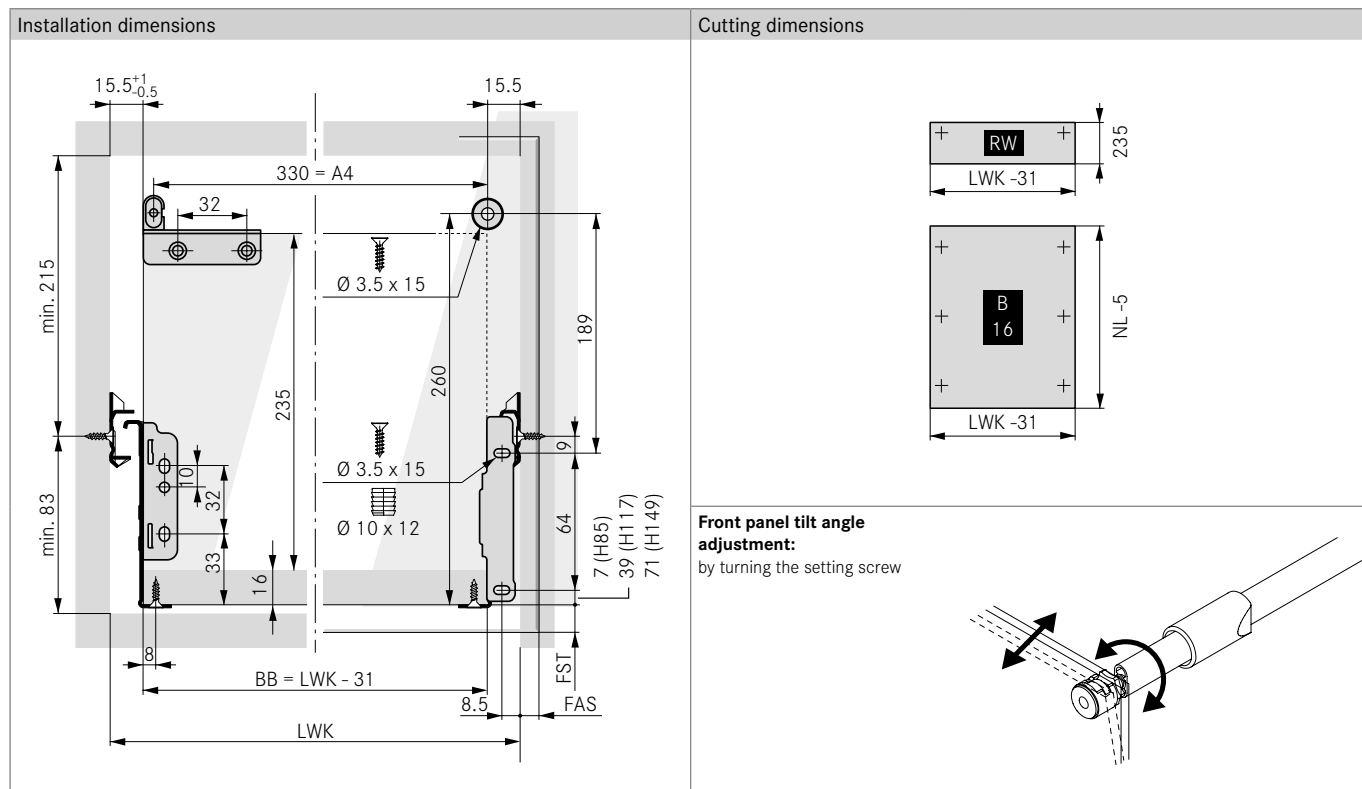
4 Oval railing set for screw fixing		
NL	Aluminium anodised	
500	F084074850	
550	F084074851	



Technical information	30		
Accessories	28		

INSTALLATION INFORMATION

All dimensions in millimetres



LEGEND

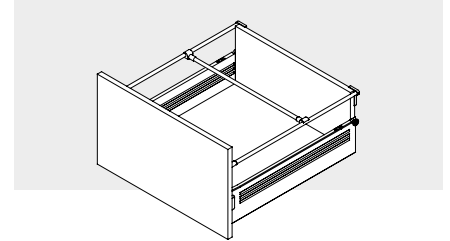
B	Bottom panel	KV	Front edge of cabinet
BB	Bottom panel width	LWK	Inside cabinet width
FAS	Front overlay, side	NL	Nominal length
FST	Front overlay	RW	Back panel

INTEGRA TOP


Dividing systems




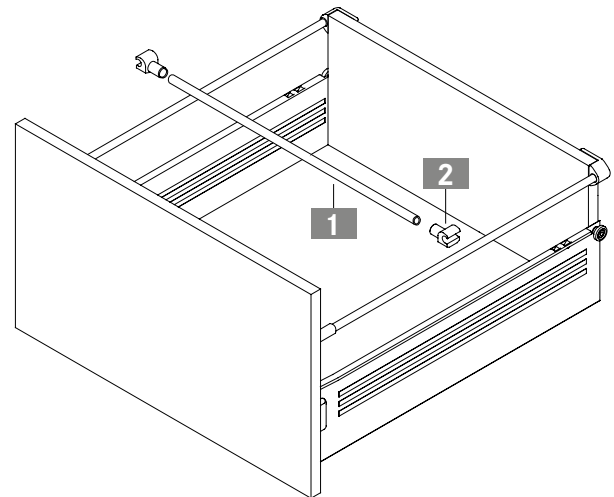
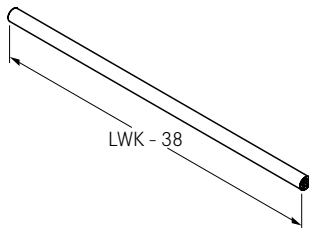
- Flexible organisation of the storage space for easier separation
- Fast installation without tools
- Can be retrofitted at any time
- Tool-free adjustment for variable use of storage space
- For use with cabinet width max. 900 mm



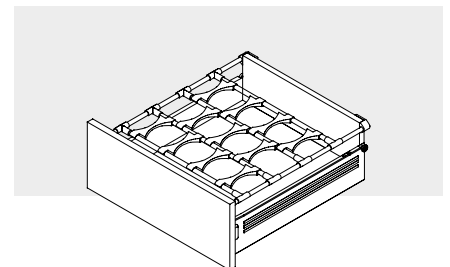
ORDER INFORMATION – DIVIDER RAILING

1 Round railing divider profile for cutting to length		
L	White	
1150	F084076899	


2 Railing divider clip		
	White	
	F102071824	



- Bottle holder
- For use with round railing system
- For bottle storage in pot drawers



ORDER INFORMATION FOR BOTTLE HOLDER

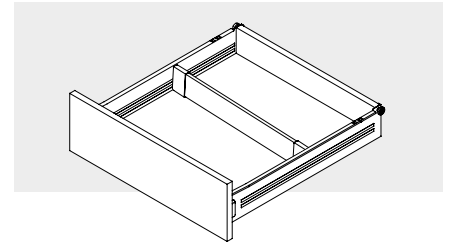
Bottle holder		
	White	
	F084076496	

Integra Top pot drawer H85	18
Integra Top pot drawer H117	20

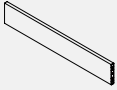
Integra Top pot drawer H149	22




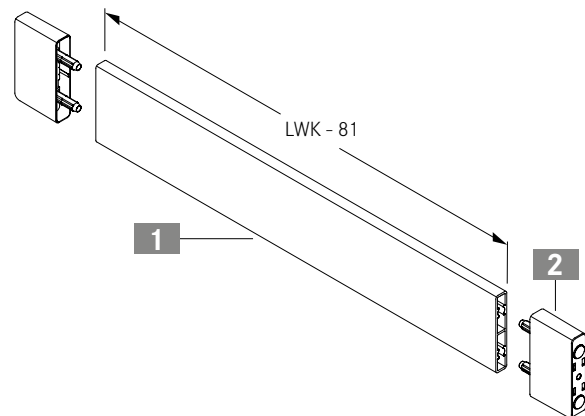
- DRAWER DIVIDERS
- Organising the storage space by dividing the drawer
- Aluminium profiles for cutting to length
- For use with cabinet widths up to 1200 mm



ORDER INFORMATION FOR DRAWER DIVIDERS

1 Drawer divider aluminium profile for cutting to length		
L	White	
1150	F102071822	

2 Clamping unit (suitable for left and right)		
	White	
	F102071821	



LEGEND

L	Length	
LWK	Inside cabinet width	
Integra Top drawer H85		8
Integra Top inset drawer H85		10

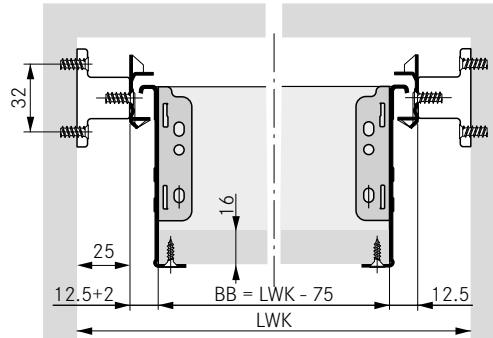
INTEGRA TOP

Accessories

SPACER, SYMMETRICAL

Application with symmetrical spacer

For holding space behind doors on both sides for inset drawers and pull-out shelves.



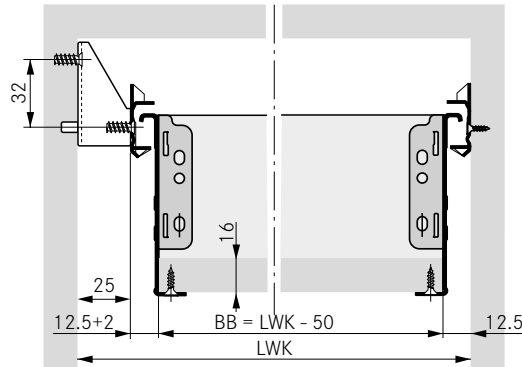
Item No.

F084074894

SPACER, ASYMMETRICAL

Application with asymmetrical spacer

For holding space behind doors on one side for inset drawers and pull-out shelves.



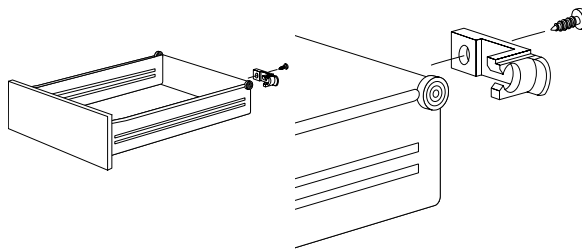
Item No.

F084074895

SLIDE-IN STOP

Slide-in stop for Integra single extension drawers, for 1.5 mm front gap

- Slide-in stop for holding drawer open
- For fitting at Integra back panel, left/right



Item No.


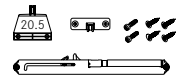
F084074896

Integra Top drawer H85	8
Integra Top drawer H117	12

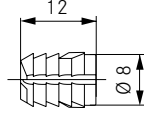
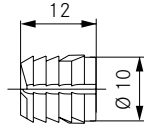
Integra Top drawer H149	14
Integra Top pot drawer H85	18

Integra Top pot drawer H117	20
Integra Top pot drawer H149	22

SOFT-CLOSE FOR ROLLER SYSTEMS

		Designation	Item No.
<ul style="list-style-type: none"> • Can be retrofitted, easy to install • On one side drawer weight of up to 25 kg and up to an external cabinet width of 600 • On both sides up to a drawer weight of 50 kg • Can be used for Integra 		Damping unit can be retrofitted	F084101800
		Activator for single-wall drawer side	F084101801
		Damping set for Integra (Damping unit and activator)	

DOWELS

Dowels		Item No.
• Ø 8 x 12 mm		F071004885
• Ø 10 x 12 mm		F071005853

SPECIAL EURO SCREWS

Special Euro screws		Item No.	
<ul style="list-style-type: none"> • Head diameter Ø 7 mm • Steel, nickel-plated, for screw fixing in Ø 5 mm pre-drilled holes (cross-head Pozidriv No. 2) 	L = 8.5		F145089355
	L = 13.5		F145088185

CHIPBOARD SCREWS

Chipboard screws		Item No.	
<ul style="list-style-type: none"> • Head diameter Ø 7 mm 	L = 11		F145010742
	L = 15		F145087110
	L = 17		F145087111

LEGEND

BB	Bottom panel width
L	Length
LWK	Inside cabinet width

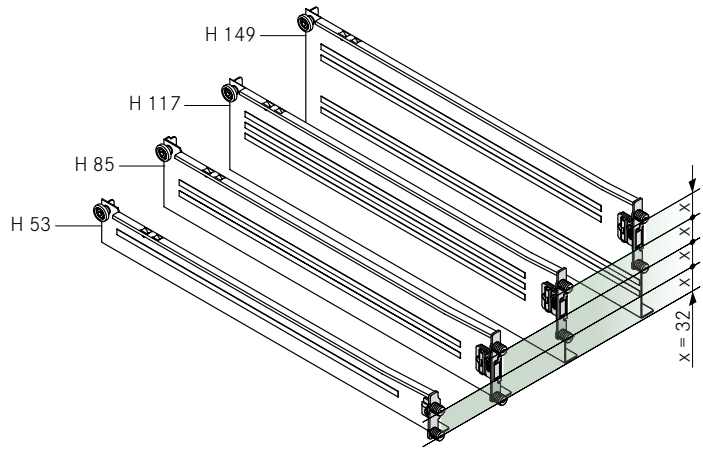
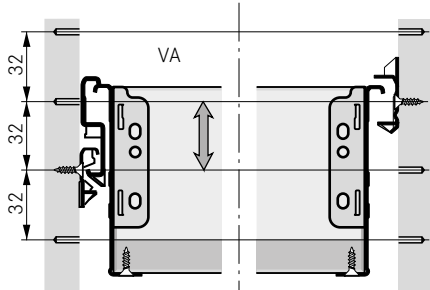
INTEGRA TOP

Technical information

INSTALLATION INFORMATION

32 mm grid

Height of drawer sides in 32 mm increments, making cabinet design easy.

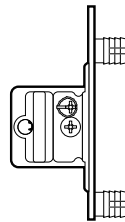


INSTALLATION ADVICE

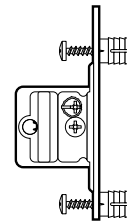
Installation advice

When using front holders with press-fit dowels, the holes should be drilled with a countersink bit. With hard surface coatings such as melamine, the sharp edges of the holes can damage the dowels during press fitting. This can lead to significantly reduced pull-out force. Alternatively it is possible to use front holders with expansion dowels, which do not require countersinking and still guarantee optimum pull-out force.

Front holder with press-fit dowel



Front holder with expansion dowel

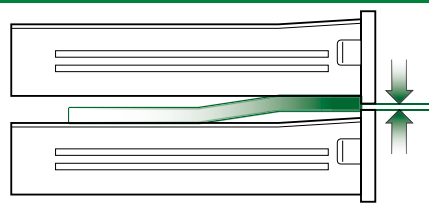


MINIMUM REVEAL

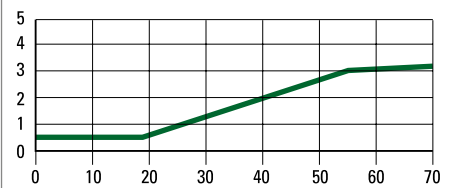
Small minimum reveal

Due to the effective drawing-in ratios in the parallel closing action, minimum reveals are possible

Minimum reveal for 19 mm front panel = 0.5 mm



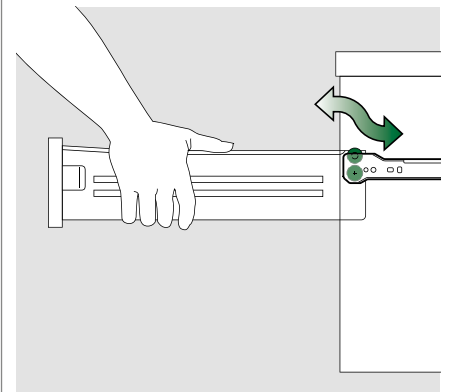
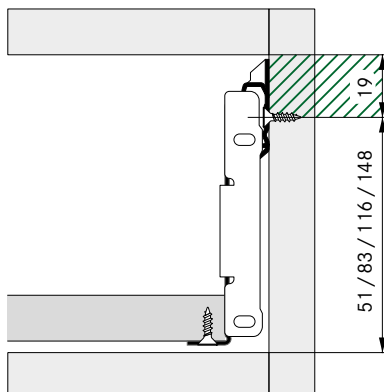
Minimum reveal in mm



LIFT-OUT SPACE

Lift-out space

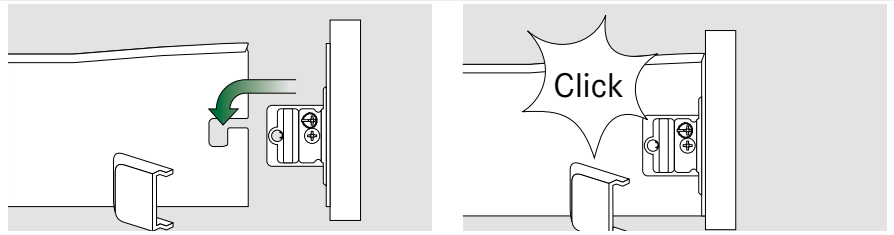
Small lift-out space due to insertion and removal "Rollers above the axis"



MOUNTING/DISMOUNTING

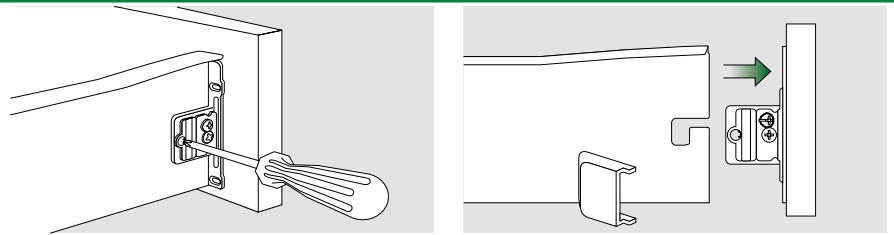
Fitting the front with Integra Click-on

- Insert front
- Front will automatically engage



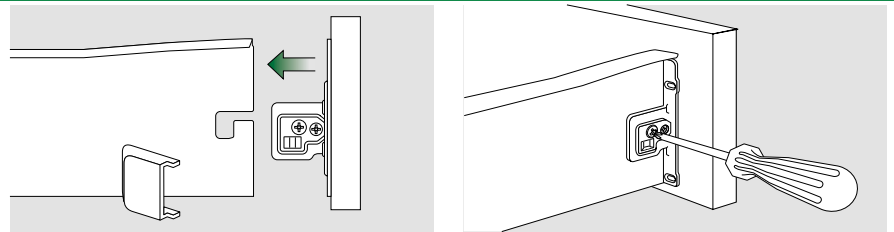
Removing the front with Integra Click-on

- Release the front by turning in the direction of the arrow
- Remove front



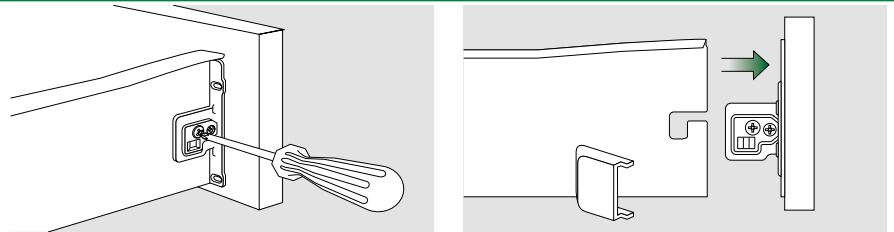
Fitting the front with Integra Slide-on

- Insert front
- Fix front with fixing screw



Removing the front with Integra Slide-on

- Release fixing screw
- Remove front



ADJUSTMENTS

Eccentric height adjustment

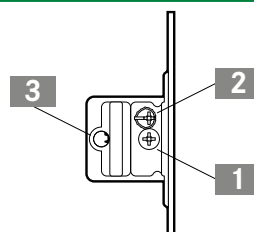
Integra Click-on and Slide-on are supplied with factory setting at zero height position. This means that the drawer can be adjusted upwards and downwards.

Should adjustment be necessary after assembly:

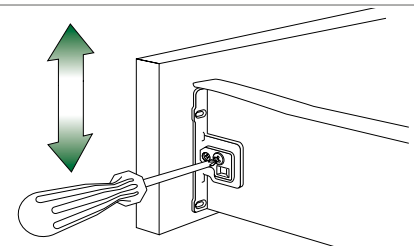
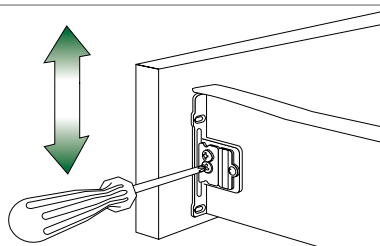
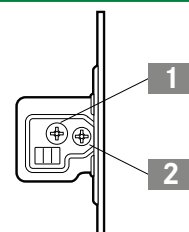
- Release fixing screw
- Operate the adjustment cam
- Re-tighten fixing screw

- 1 Fixing screw
- 2 Eccentric height adjuster (cam)
- 3 Removing the front

Integra Click-on



Integra Slide-on



INTEGRA TOP

Assembly aids

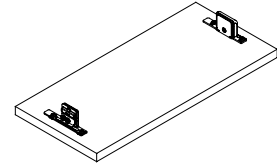
INTEGRAFIT DRILLING JIG



For pre-drilling or marking the fixing positions for Integra front holder.

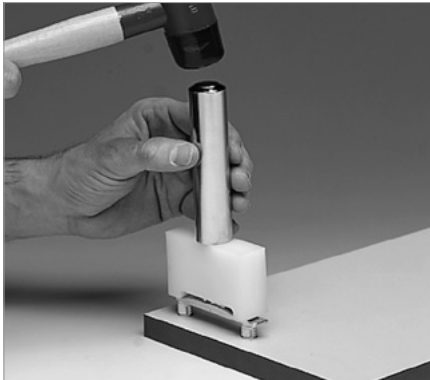
Consisting of:

- Jig body
- Centre punch Ø 5 mm
- Centre punch Ø 10 mm

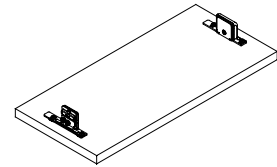


	Item No.
	F146083253

PUNCHING TOOL FOR INTEGRA

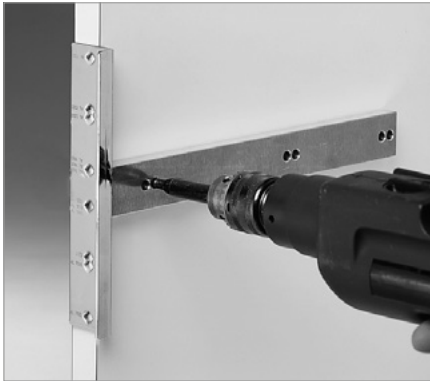


For Integra front holders for press fitting.



	Item No.
Front holder 9006	F146083251
Front holder 9206	F146083266
Front holder 9306	F146040695

DRILLING JIG FOR CABINET MEMBER



For pre-drilling the cabinet member position.

Suitable for:

- Integra Top
- Single roller slide
- Full extension roller slide
- For use with pilot drill bit F146035692

	Item No.
	F146083248

MARKING JIG SET



For front holder H53.

One set includes:

- Marking jig - left
- Marking jig - right
- Marker points (4x)

	Item No.
9005	F146083269

Integra Top roller system

3

MARKING JIG SET



For front holders H85, H117, H149

One set includes:

- Marking jig - left
- Marking jig - right
- Marker points (4x)

	Item No.
9205/9305	F146083270

SCREWDRIVER



GRASS cross head screwdriver
(Pozidriv No. 2)

	Item No.
	F147010256

PILOT DRILL BIT



The pilot drill bit is used for pre-drilling
holes for countersunk chipboard screws
Ø 3.5 mm.

	Item No.
Pilot drill bit	F146035692
Spare drill bit Ø 2.7	F146090561

Integra Top roller system	3

ITEM NO. INDEX

F article no. / Article no., old

F Article no.	Article no., old	PU	Page
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F071005853261	05853-32	10000	29

F084

F084074850511	3595.500.22	20	24
F084074851511	3595.550.22	20	24
F084074894123	3800.13.VE100	100	28
F084074895123	3802.13.VE100	100	28
F084074896123	3810.13.VE100	100	28
F084074917207	9003.500.2	10	6
F084074923207	9003.400.2	10	6
F084074926207	9003.450.2	10	6
F084074928207	9003.550.2	10	6
F084074952207	9103.350.2	10	8
F084074959207	9103.400.2	10	8
F084074960207	9103.450.2	10	8
F084074961207	9103.500.2	10	8
F084074968207	9103.550.2	10	8
F084074972207	9103.275.2	10	8
F084074983207	9108.2.VE10/100	100	10
F084075011111	9112.2.VE20/500	500	8
F084075131204	9203.350.2	5	12
F084075133204	9203.400.2	5	12
F084075135204	9203.450.2	5	12
F084075136204	9203.500.2	5	12
F084075137204	9203.550.2	5	12
F084075163204	9303.350.2	5	14
F084075165204	9303.400.2	5	14
F084075168204	9303.450.2	5	14
F084075170204	9303.500.2	5	14
F084075173204	9303.550.2	5	14
F084075178236	9306.L.VE250	250	8
F084075179236	9306.R.VE250	250	8
F084075180236	9307.L.VE250	250	8
F084075181236	9307.R.VE250	250	8
F084075185107	9308.2.VE10/100	100	16
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F084076899211	-	20	26
F084077419511	-	20	18
F084077420511	-	20	18
F084077421511	-	20	18
F084077578236	9006.L.VE250	250	6
F084077579236	9006.R.VE250	250	6
F084101800238	-	300	29
F084101801238	-	300	29
F084101803538	-	300	29
F084115209236	9005.L.VE250	250	6
F084115210236	9005.R.VE250	250	6
F084115230107	9205.L.VE10/250	250	8
F084115232107	9205.R.VE10/250	250	8
F084115234536	9206.L.VE250	250	8
F084115235536	9206.R.VE250	250	8
F084115237236	9207.L.VE250	250	8
F084115239236	9207.R.VE250	250	8
F084115240107	9305.L.VE10/250	250	8
F084115242107	9305.R.VE10/250	250	8

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F102071822207	-	10	27
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F145088185123	-	100	29
F145089355123	-	100	29

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F146040695101	40695	1	32
F146083248101	2110	1	32
F146083251101	3935	1	32
F146083253201	3960	1	32
F146083266101	3937.VE1	1	32
F146083269101	3985.VE1	1	32
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9203.450.2	F084075135204	5	12
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LEGEND

PU code	Quantity (units, pair, set)
101	1
107	10
111	20
123	100
147	1000
201	1
204	5
207	10
211	20
236	250
238	300
247	1000
261	10000
299	1
511	20
536	250
538	300



GRASS GmbH
Movement Systems
Grass Platz 1
6973 Höchst, Austria
Phone: +43 (0) 5578 701-0
Fax: +43 (0) 5578 701-59
E-mail: info@grass.eu



www.grass.eu

Your contact: